

SAFETY DATA SHEET

Sikaflex®-227



Version 1.0

SDS Number: 000000122327

Revision Date: 2019/07/02

1. PRODUCT AND COMPANY IDENTIFICATION

Product name : Sikaflex®-227
Product code : 000000122327
Type of product : paste

Recommended use of the chemical and restrictions on use

Product use : Sealant/adhesive

Manufacturer or supplier's details

Company : Sika (Thailand) Limited
700/37 Moo. 5 Amata Nakorn Estate
Bangna-Trad Km.57
Tambol Klong Tamhru
Muang District
Chonburi 20000
Thailand
Telephone : +66 3810 9500
Emergency telephone number : +66 3821 4270-85
Telefax : +66 3821 4286
E-mail address : Sikathai@th.sika.com

2. HAZARDS IDENTIFICATION

GHS Classification

Skin corrosion/irritation : Category 3
Specific target organ toxicity - repeated exposure (Inhalation) : Category 2 (Central nervous system)

GHS label elements

Hazard pictograms :



Signal word : Warning
Hazard statements : H316 Causes mild skin irritation.
H373 May cause damage to organs (Central nervous system) through prolonged or repeated exposure if inhaled.
Precautionary statements : **Prevention:**
P260 Do not breathe dust/ fume/ gas/ mist/ vapours/ spray.
Response:
P314 Get medical advice/ attention if you feel unwell.
P332 + P313 If skin irritation occurs: Get medical advice/ attention.

SAFETY DATA SHEET

Sikaflex®-227



Version 1.0

SDS Number: 000000122327

Revision Date: 2019/07/02

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Other hazards which do not result in classification

None known.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous components

Chemical name	CAS-No.	Concentration (%)
Hydrocarbons, C9-C12, n-alkanes, isoalkanes, cyclics, aromatics (2-25%)	64742-82-1	≥ 1 - < 2.5
xylene	1330-20-7	≥ 1 - < 2.5
4,4'-methylenediphenyl diisocyanate	101-68-8	≥ 0.1 - < 1

4. FIRST AID MEASURES

- General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
If symptoms persist, call a physician.
- In case of eye contact : Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.
- If swallowed : Clean mouth with water and drink afterwards plenty of water.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
- Most important symptoms and effects, both acute and delayed : No known significant effects or hazards.
See Section 11 for more detailed information on health effects and symptoms.
Causes mild skin irritation.
May cause damage to organs through prolonged or repeated exposure if inhaled.
- Notes to physician : Treat symptomatically.

5. FIREFIGHTING MEASURES

- Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

SAFETY DATA SHEET

Sikaflex®-227



Version 1.0

SDS Number: 000000122327

Revision Date: 2019/07/02

- Hazardous combustion products : No hazardous combustion products are known
- Specific extinguishing methods : Standard procedure for chemical fires.
- Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.
Deny access to unprotected persons.
- Environmental precautions : Try to prevent the material from entering drains or water courses.
No special environmental precautions required.
- Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

7. HANDLING AND STORAGE

- Advice on protection against fire and explosion : Normal measures for preventive fire protection.
- Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8).
Do not get in eyes, on skin, or on clothing.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
Follow standard hygiene measures when handling chemical products
- Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated place.
Store in accordance with local regulations.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
xylene	1330-20-7	TWA	100 ppm	TH OEL
		TWA	100 ppm	ACGIH
		STEL	150 ppm	ACGIH
4,4'-methylenediphenyl diisocyanate	101-68-8	TWA	0.005 ppm	ACGIH

SAFETY DATA SHEET

Sikaflex®-227



Version 1.0

SDS Number: 000000122327

Revision Date: 2019/07/02

Personal protective equipment

- | | |
|--------------------------|---|
| Respiratory protection | : Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines. The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapour/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used. |
| Hand protection | : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. |
| Eye protection | : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary. |
| Skin and body protection | : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place. |
| Hygiene measures | : Handle in accordance with good industrial hygiene and safety practice.
When using do not eat or drink.
When using do not smoke.
Wash hands before breaks and at the end of workday. |

9. PHYSICAL AND CHEMICAL PROPERTIES

- | | |
|--------------------------------------|---|
| Appearance | : paste |
| Colour | : various |
| Odour | : slight |
| Odour Threshold | : No data available |
| pH | : No data available |
| Melting point/range / Freezing point | : No data available |
| Boiling point/boiling range | : No data available |
| Flash point | : > 101 °C (214 °F)
Method: closed cup |
| Evaporation rate | : No data available |
| Flammability | : No data available |
| Upper explosion limit | : No data available |

SAFETY DATA SHEET

Sikaflex®-227



Version 1.0

SDS Number: 000000122327

Revision Date: 2019/07/02

Lower explosion limit	: No data available
Vapour pressure	: 0.01 hPa (0.01 mmHg)
Relative vapour density	: No data available
Density	: ca. 1.25 g/cm ³ (20 °C (68 °F) ())
Solubility(ies)	
Water solubility	: insoluble
Partition coefficient: n-octanol/water	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity	
Viscosity, dynamic	: No data available
Viscosity, kinematic	: > 20.5 mm ² /s (40 °C)
Explosive properties	: No data available
Molecular weight	: No data available

10. STABILITY AND REACTIVITY

Reactivity	: No dangerous reaction known under conditions of normal use.
Chemical stability	: The product is chemically stable.
Possibility of hazardous reactions	: No hazards to be specially mentioned.
Conditions to avoid	: No data available
Incompatible materials	: No data available
No decomposition if stored and applied as directed.	

11. TOXICOLOGICAL INFORMATION

Acute toxicity

Not classified based on available information.

Components:

xylene:

Acute oral toxicity	: LD50 Oral (Rat): 3,523 mg/kg
Acute dermal toxicity	: LD50 Dermal (Rabbit): 1,700 mg/kg

4,4'-methylenediphenyl diisocyanate:

SAFETY DATA SHEET

Sikaflex®-227



Version 1.0

SDS Number: 000000122327

Revision Date: 2019/07/02

Acute inhalation toxicity : Acute toxicity estimate: 1.5 mg/l
Test atmosphere: dust/mist
Method: Expert judgement

Skin corrosion/irritation

Causes mild skin irritation.

Serious eye damage/eye irritation

Not classified based on available information.

Respiratory or skin sensitisation

Skin sensitisation: Not classified based on available information.

Respiratory sensitisation: Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

Reproductive toxicity

Not classified based on available information.

STOT - single exposure

Not classified based on available information.

STOT - repeated exposure

May cause damage to organs (Central nervous system) through prolonged or repeated exposure if inhaled.

Aspiration toxicity

Not classified based on available information.

12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

xylene:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 3.3 mg/l
Exposure time: 96 h

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

Product:

Additional ecological information : There is no data available for this product.

SAFETY DATA SHEET

Sikaflex®-227



Version 1.0

SDS Number: 000000122327

Revision Date: 2019/07/02

13. DISPOSAL CONSIDERATIONS

Disposal methods

- | | |
|------------------------|---|
| Waste from residues | : Do not contaminate ponds, waterways or ditches with chemical or used container.
Send to a licensed waste management company. |
| Contaminated packaging | : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers. |

14. TRANSPORT INFORMATION

International Regulations

UNRTDG

Not regulated as a dangerous good

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

International Chemical Weapons Convention (CWC) : Not applicable
Schedules of Toxic Chemicals and Precursors

Hazardous Substance Act B.E. 2535 : Conditions of restriction for the following entries should be considered:
Not applicable

Emergency Decree on Controlling the Use of Volatile Substances B.E. 2533 : Not applicable

Volatile organic compounds : Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control)
Volatile organic compounds (VOC) content: 3.46 %

16. OTHER INFORMATION

Date format : yyyy/mm/dd

SAFETY DATA SHEET

Sikaflex®-227



Version 1.0

SDS Number: 000000122327

Revision Date: 2019/07/02

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.